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The car at the same time retains mobility, but not in full. Volvo, part of which the driver can learn and decipher independently. The first Volvo car came off the factory assembly line in Gothenburg in 1927, and since then we have been moving from success to success, tirelessly creating revolutionary innovations. Today, Volvo is a world-class company with products a line of premium cars, which includes sedans, station wagons, sports universals, off-road cars and SUVs. Volvo Trucks - production of trucks - produc brand Volvo Volvo Construction Equipment and production and maintenance of construction and related industries Volvo Penta - development and production of engines and power plants for sea-going vessels (pleasure-tourist and commercial) and industrial applications (power plants, material processing) Volvo Aero - development and production of modern engine components for airplanes and space rockets Volvo Financial Services - Financial Services June 17, 2014 by: Alexandra M. List of all Volvo S60 (2000 to 2009) and V70 (2000 to 2007) bolts and nuts tightening torque specifications. Petrol and Diesel Engine Manual and Automatic Transmission, Suspension, Steering, Brakes, Interior and Exterior torque specs Select group of torque specs (Petrol) Exhaust system to turbocharger bolts: Torque to 24 Nm Cylinder head: Tighten the screws in sequence from the center and outwards. Stage 1: Torque to 20 Nm Stage 2: Torque to 20 Nm Pipe screw - coolant pipe / turbocharger: Torque to 26 Nm Pipe screw - water heated crankcase ventilation: Torque to 26 Nm Pipe screw - oil pressure line / turbocharger: Torque to 26 Nm Pipe screw - oil pressure line / engine block: Torque to 38 Nm Sub-frame nut - lower torque to 38 Nm Sub-frame nut - lower torque to 38 Nm Stage 2: Tighten/rotate 120° Subframe bracket: Torque to 50 Nm Intake manifold: Torque to 24 Nm Catalytic converter to turbocharger: Torque to 25 Nm Catalytic converter to exhaust system: Torque to 26 Nm Timing gear pulley - camshafts without variable valve timing): Torque to 20 Nm Timing gear pulley - camshafts with variable valve timing): Torque to 45 Nm Stage 2: Tighten/rotate 50° Intermediate section - Tighten the screws in sequence from the center and outwards. Stage 1 M10: Torque to 45 Nm Stage 2 M10: Torque to 45 Nm Stage 3 M10: To Nm Stage 3 M8: Torque to 24 Nm Stage 5 M10: Torque to 25 Nm Stage 2: Tighten/rotate 60° Engine mounting Right side - M8x23 to cylinder block Stage 1: Torque to 20 Nm Stage 2: Tighten/rotate 60° Right-hand engine pad for the subframe (Only applies to XC90) Stage 1: Torque to 120 Nm Stage 2: Tighten/rotate 40° Lower torque rod, sub-frame nut Stage 1: Torque to 65 Nm Stage 2: Tighten/rotate 40° Lower torque rod, sub-frame nut Stage 2: Tighten/rotate 40° Lower torque rod, sub-frame nut Stage 3: Torque to 35 Nm Stage 2: Tighten/rotate 40° Lower torque rod, sub-frame nut Stage 3: Torque to 35 Nm Stage 3: Torqu Nm Oil trap: Torque to 15 Nm Oil pan plug: Torque to 38 Nm Oil pump (countersunk Allen, M6x20, holds the pump housing together): Torque to 8 Nm Oil pan (Applies to B5254T4) Torque the screws (1, 2, 3 and 4) to 3 Nm Torque the screws (5) 25 Nm Then torque to 48 Nm Oil pressure switch: Torque to 27 Nm Stud at exhaust port, manifold, turbocharger: Torque to 20 Nm Plug - check hole for gauging valve clearance: Torque to 20 Nm Plug - gauge hole / crankshaft seal: Torque to 38 Nm Belt tensioner (mechanical): Torque to 20 Nm Plug - gauge hole / crankshaft seal: Torque to 20 Nm Plug - check hole for gauging valve clearance: Torque to 20 Nm Plug - gauge hole / crankshaft seal: Torque to 20 Nm Pl x4) Stage 1: Torque to 25 Nm Stage 2: Tighten/rotate 30° Vibration damper - from 2002 on - (flanged screws x4) Stage 1: Torque to 25 Nm Stage 2: Tighten/rotate 60° Center nut: Torque to 25
Nm Stage 2: Tighten/rotate 60° Center nut: Torque to 25 Nm Stage 2: Tighten/rotate 30° Vibration damper - from 2002 on - (flanged screws x4) Stage 1: Torque to 25 Nm Stage 2: Tighten/rotate 60° Center nut: Torque to 25 Nm Stage 2: Tighten/rotate 60° Center nut: Torque to 25 Nm Stage 3: Ti manifold without gasket: Torque to 25 Nm Turbocharger to manifold with gasket: Torque to 30 Nm Connecting rod cap - connecting rod with treated toothed surface between the connecting rod with the connecting rod wit fracture surface between the connecting rod and cap, fully threaded screw Stage 1: Torque to 30 Nm Stage 2: Tighten/rotate 40° Variable valve timing center screw: Torque to 35 Nm Stage 2: Tighten/rotate 40° Variable valve timing center plug: Torque to 35 Nm Volvo S60/V70 Engine torque specs (Diesel) Exhaust system to turbocharger: Torque to 30 Nm Exhaust gas temperature sensor/three-way catalytic converter /particle filter: Torque to 45 Nm Fuel temperature sensor/fuel rail: Torque to 70 Nm Fuel line D5244T/T2/T3 (high pressure): Torque to 28 Nm Fuel line D5244T4/T5/T6/T7/T18 (high pressure) Stage 1: Torque to 20 Nm Centre-nut - front edge end of the crankshaft: Torque to 300 Nm Cylinder head Tighten the screws in sequence from the center and outwards. Stage 1: Torque to 20 Nm Stage 2: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve high pressure pump Stage 5: Tighten/rotate 90° Attaching screw control valve by 50° Attachi pump: Torque to 25 Nm Pipe screw/fuel delivery high pressure line / turbocharger: Torque to 26 Nm Pipe screws - oil pressure line / engine block: Torque to 38 Nm Sub-frame bracket: Torque to 50 Nm Sub-frame screw - start on the lefthand side, then the right Stage 1: Torque to 105 Nm Stage 2: Tighten/rotate 120° Sub-frame nut - lower torque to 13 Nm Injectors D5244T/T2/T3: Torque to 28 Nm Injectors D5244T4/T5/T6/T7/T18: Torque to 13 Nm Rail D5244T/T2/T3: Torque to 16 Nm Stage 2: Tighten/rotate 60° Fuel injectors D5244T4/T5/T6/T7/T18: Torque to 17 Nm Rail D5244T/T2/T3: Torque to 18 Nm Injectors D5244T/T2/T3: Torque to 18 Nm Injectors D5244T/T2/T3: Torque to 19 Nm Injector Nm Rail D5244T4/T5/T6/T7/T18: Torque to 25 Nm Fuel injection pump: Torque to 18 Nm Camshaft cover: Torque to 10 Nm Piston cooling oil duct: Torque to 25 Nm Catalytic converter against the turbocharger: Torque to 24 Nm Timing gear pulley camshaft: Torque to 30 Nm Heated oxygen sensor: Torque to 45 Nm Carrier plate Stage 1: Torque to 45 Nm Stage 2: Torque to 45 Nm M10 Stage 2: Torque to 40 Nm M8 Stage 3: Torque to 24 Nm M7 Stage 4: Torque to 17 Nm M10 Stage 5: Tighten/rotate 60° Engine mounting Right side (M10x35 to cylinder block) Stage 1: Torque to 20 Nm Stage 2: Tighten/rotate 60° Right-hand engine pad for the sub-frame (Only applies to XC90) Stage 1: Torque to 120 Nm Stage 2: Tighten/rotate 40° Nuts exhaust manifold - cylinder head side: Torque to 30 Nm Nuts turbocharger to exhaust manifold: Torque to 35 Nm Stage 2: Tighten/rotate 40° Lower torque rod, sub-frame nut Stage 1: Torque to 65 Nm Stage 2: Tighten/rotate 60° Oil filter: Torque to 25 Nm Oil plug in the oil sump: Torque to 38 Nm Oil pump (countersunk Allen, M6x20, holds the pump housing together): Torque to 27 Nm Stud (at exhaust port, manifold, turbocharger): Torque to 20 Nm Plug (gauge hole, crankshaft adjustment): Torque to 38 Nm Plug the cylinder block: Torque to 38 Nm Belt tensioner (timing belt): Torque to 27 Nm Flywheel Stage 1: Torque to 27 Nm Flywheel Stage 2: Tighten/rotate 65° Engine speed (RPM) sensor at the flywheel: Torque to 10 Nm Vibration damper center-nut: Torque to 300 Nm Vibration damper (flanged screws x4) Stage 1: Torque to 27 Nm Temperature sensor (coolant): Torque to 22 Nm Manifold absolute pressure (MAP) sensor, fuel: Torque to 20 Nm intermediate section: Torque to 60 Nm Timing cover Rear: Torque to 8 Nm Front: Torque to 20 Nm Stage 2: Tighten/rotate 40° Volvo S60/V70 Electrical System torque specs Battery connector: Torque to 2.5 Nm Generator B+ terminal: Torque to 40 Nm Starter motor: Torque to 15 Nm Generator, freewheel pulley: Torque to 20 Nm Rear window wiper arm: Torque to 14 Nm Upper screw of tail light. XC90: Torque to 6 Nm Lower screw of tail light, XC90: Torque to 10 Nm Screw, speed sensor: Torque to 10 Nm Screw, speed sensor: Torque to 10 Nm Screw, left level sensor: Torque to 10 Nm Screw, washer fluid reservoir: Torque to 10 Nm Screw, speed sensor: Torque to 10 Nm wheel hub, front Stage 1: Torque to 35 Nm Stage 2: Tighten/rotate 90° Bolt drive shaft - wheel hub, version with rubber cone: Torque to 50 Nm All gearboxes, angle gears and rear axle gears Sensors: Torque to 6 Nm Filler plug, Level plug and Drain plug: Torque to 35 Nm AW Automatic Gearbox, 4T65 Cover, control system: Diagonally Torque to 16 Nm Stage 2: Crosswise Torque to 17 Nm Stage 2: Crosswise Torque to 18 Nm Stage 2: Crosswise Torque to 18 Nm Stage 3: Crosswise Torque to 19 Nm Stage 3: Cro transmission (Applies to 5-cylinder engines only) Stage 1: Torque to 35 Nm Stage 2: Tighten/rotate 40° Connection, oil cooler pipe to gearbox: Torque to 30 Nm Screw, oil pipe - transmission: Torque to 35 Nm Stage 2: Tighten/rotate 40° Connection, oil cooler pipe to gearbox: Torque to 30 Nm Screw, oil pipe - transmission:
Torque to 30 Nm Screw, oil pipe - transmission: Torque to 30 Nm Screw, oil pipe - transmission: Torque to 30 Nm Screw, oil pipe - transmission: Torque to 30 Nm Screw, oil pipe - transmission: Torque to 30 Nm Screw, oil pipe - transmiss Gearbox Integrated level plug/Torx: Torque to 8 Nm Cover, control system Diagonally: Torque to 14 Nm Torque to 16 Nm M56, M58, M66 Manual gearbox Back-up (reversing) lamps switch: Torque to 24 Nm Flywheel Stage 1: Torque to 45 Nm Stage 2: Tighten/rotate 65° AWD System Bevel gear to transmission: Torque to 75 Nm Universal joint (spider) fastened with 4 bolts Stage 1: Crosswise Torque to 10 Nm Stage 2: Crosswise Torque to 25 Nm Pinion nut (Active on Demand Coupling): Torque to 150 Nm Pinion nut, angle gear: Torque to 35 Nm Oil plug, final drive: Torque to 30 Nm Oil plug, final drive: Torque to 35 Nm Oil plug, final drive: Torqu Nm Manifold support bracket bevel gear Stage 1: Torque to 35 Nm Stage 2: Tighten/rotate 90° Volvo S60/V70 Brakes torque specs Brake caliper in steel wheel spindle only XC90 (M14) 1st step: Torque to 105 Nm 2nd stage: Tighten/rotate 60° Bleed nipple in brake caliper (M10): Torque to 9 Nm Slide pin in brake caliper, wrench size 9 mm, only applies to XC90 (M8): Torque to 20 Nm Brake shield front in wheel spindle, aluminum not XC90 (M8): Torque to 15 Nm Brake caliper Rear in wheel bearing housing NC90 (M10): Torque to 35 Nm 2nd stage: Tighten/rotate 60° Brake shield rear in wheel bearing housing (M6): Torque to 12 Nm Brake pipe in ABS modulator (M12): Torque to 14 Nm Brake pipe in master cylinder (M12): Torque to 14 Nm Brake pipe in brake hose (M10): Torque to 14 Nm Brake hose in brake caliper (M10): Torque to 14 Nm Brake pipe in joint fitting (M10): Torque to 18 Nm Brake pipe in joint fitting (M10): To (M5): Torque to 6 Nm Bracket brake cable in sub-frame rear (M8): Torque to 20 Nm Screw control module: Torque to 1.8 Nm Mounting Brake pedal LHD manual (M10): Torque to 30 Nm M member, only XC90 (M6): Torque to 8 Nm Heat deflector plate in activation unit, RHD only (M8): Torque to 10 Nm Volvo S60/V70 Suspension and Steering torque specs Bushing housing upper link arm in sub-frame rear XC90 (M12) 1st step: Torque to 65 Nm 2nd step: Tighten/rotate 90° Rear sub-frame in body (M12): Torque to 100 Nm Rear cross member: Torque to 25 Nm Spring strut/Wheel spindle 1st step: Torque to 40 Nm Ball joint in wheel spindle, aluminum from and incl. w919 not XC90 (M10): Torque to 40 Nm Ball joint in link arm XC90 (M14): Torque to 100 Nm Ball joint in wheel spindle, aluminum from and incl. w919 not XC90 (M10): Torque to 40 Nm Ball joint in link arm XC90 (M10): Torque to 100 Nm Ball joint in link ar Tighten/rotate 40° Ball joint in control arm steel (not XC90)(M14): Torque to 100 Nm. Cover rear sub-frame AWD (not XC90): Torque to 80 Nm Link arm front in sub-frame AWD (not XC90) (M12): Torque to 100 Nm. Cover rear sub-frame AWD (not XC90): Torque to 80 Nm Link arm front in sub-frame AWD (not XC90) (M12): Torque to 100 Nm. Cover rear sub-frame AWD (not XC90): Torque to 100 Nm. Cover rear sub-frame AWD
(not XC90): Torque to 100 Nm. Cover rear sub-frame AWD (not XC90): Torque to 100 Nm. Cover rear su frame, front mounting (M12) 1st step: Torque to 65 Nm. 2nd step: Tighten/rotate 180° Control arm, rear, lower to subframe (applies to XC90) 1st step: Torque to 65 Nm. 2nd step: Tighten/rotate 180° Lock nut outer steering joint against inner steering joint (M14): Torque to 70 Nm Return hose in steering wheel - steering column (M8): Torque to 18 Nm Dirt deflector in longitudinal stay not XC90 and R-line (M8): Torque to 10 Nm Lower steering column/steering shaft wing screw - lock nut (M8) not XC90: Torque to 30 Nm Lower steering gear locking screw (M8) XC90: Torque to 32 Nm Joint for steering gear locking nut (M8) XC90: Torque to 25 Nm Outer screws for the track rod XC90: Torque to 90 Nm Eccentric screw and nut for the track rod XC90: Torque to 50 Nm Tie rod, inner nut: Torque to 50 Nm Tie ro 40° Steering joint in wheel spindle XC90 1st step: Torque to 50 Nm Pressure line to 50 Nm P to 25 Nm Heat shield plate in steering gear (M5): Torque to 6 Nm Volvo S60/V70 Springs and wheels torque specs Rear wheel hub in wheel bearing housing (M12) Step 1: Torque to 35 Nm Step 2: Angle-tighten 90° Drive shaft in front wheel hub not XC90 (M10) Step 1: Torque to 35 Nm Step 2: Angle-tighten 90° Drive shaft in front wheel hub, only XC90 (M10) Step 1: Torque to 35 Nm Step 2: Angle-tighten 120° Tire pressure sensor in rim: Torque to 20 Nm Step 2: Torque to 20 Nm Step 2: Torque to 45 Nm Step 3: Angle-tighten 60° Wheel in hub (M14) Step 1: Torque to 20 Nm Step 2: Torque to 20 Nm Step 2: Torque to 35 Nm Step 3: Angle-tighten 60° Wheel in hub (M14) Step 1: Torque to 20 Nm Step 2: Torque to 20 Nm Step 3: Angle-tighten 60° Wheel in hub (M14) Step 1: Torque to 20 Nm Step 2: Torque to 35 Nm Step 3: Angle-tighten 60° Wheel in hub (M14) Step 1: Torque to 20 Nm Step 3: Angle-tighten 60° Wheel in hub (M14) Step 3: A Torque to 140 Nm Anti-roll bar link in shock absorber front (M12): Torque to 90 Nm Anti-roll bar front (M10): Torque to 60 Nm Anti-roll bar link to spring strut: Torque to 60 Nm Shock absorber (M12): Torque to 90 Nm Anti-roll bar link to spring strut: Torque to 60 Nm Shock absorber (M12): Torque to 60 Nm Anti-roll bar link in shock absorber (M12): Torque to 60 Nm Anti-roll bar link in shock absorber (M12): Torque to 60 Nm Anti-roll bar link in shock absorber (M12): Torque to 60 Nm Anti-roll bar link in shock absorber (M12): Torque to 70 Nm Anti-roll bar link in shock absorber (M12): Torque to 60 Nm Nm Shock absorber in steering arm (M14) XC90 Step 1: Torque to 105 Nm Step 2: Angle-tighten 75° Shock absorber in steering arm (M14) XC90 Step 1: Torque to 105 Nm Step 2: Angle-tighten 60° Spring front, retaining nut: Torque to 70 Nm Spring strut in body: Torque to 25 Nm Volvo S60/V70 Body and Interior torque specs Seat belts Seatbelt front - seatbelt reel: Torque to 48 Nm Seatbelt rear center - seatbelt front: Torque to 48 Nm Seatbelt rear center - upper seatbelt rear center - seatbelt rear center - upper seatbelt rear (second row): Torque to 48 Nm Seatbelt rear center - upper seatbelt rear center - seatbelt rear center - seatbelt rear center - upper seatbelt rear center - upp Nm Buckle seatbelt rear (third row): Torque to 48 Nm End plate front: Torque to 48 Nm End plate rear (second row): Torque to 48 Nm End plate rear (third r seat: Torque to 9 Nm Whiplash element - lock nut 18 Nm Rails Rails front mounting: Torque to 8 Nm Rails center mounting: Torque to 8 Nm Rails rear mounting: Torque to 8 Nm Ra thermostat): Torque to 2 Nm Overheat protection thermostat: Torque to 2 Nm Engine cooling fan mounting: Torque to 3 Nm Glow plug: Torque to 3 Nm Magnetic clutch compressor - drive plate (5 and 6 cylinder engines): Torque to 13 Nm Magnetic clutch compressor - drive plate (8 cylinder engine): Torque to 24 Nm Air conditioning (A/C) Upper mounting Forque to 13 Nm Drier, upper mounting Step 1: Torque to 6 Nm Step 2: Loosen 90° Rear air conditioning (A/C) Upper mounting points (climate control unit assembly): Torque to 6 Nm Lower mounting point (climate control unit assembly): Torque to 4.5 ± 0.5 Nm Covers around evaporator: Torque to 1.5 ± 0.3 Nm Seats Upper screw seat frame: Torque to 50 Nm Lower screw seat frame: Torque to 24 Nm Floor hatch - Sems screw M6 x 20: Torque to 6 Nm Center arm rest rear seat Screw for the bracket: Torque to 1 Nm Screw for the shaft and cover: Torque to 1 Nm Screw for the shaft and cover: Torque to 1 Nm Screw for the shaft and cover: Torque to 2 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 3 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 4 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 5 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to 6 Nm Center arm rest rear seat Screw for the shaft and cover: Torque to replaced with new when reinstalled. - Always use new screws and nuts when angle tightening. Any exceptions to this rule will be indicated in the method. - Only nuts and screws which are not self locking can be reused provided that they are in good condition. This Volvo S60 and Volvo V70 torque specs suit the following engines / versions / years:
-Volvo S60 2.4T 200 hp B5244T3, made / sold in 2000, 2001, 2002 and 2003 - Volvo S60 2.4 T5 260 hp B5244T4, made / sold in 2004, 2005, 2006, 2007 and 2008 - Volvo S60 2.4 in 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008 and 2009 - Volvo S60 2.4 in 2004, 2005, 2006, 2007 and 2008 - Volvo S60 2.4 in 2004, 2005 and 2008 - Volvo S60 2.4 in 2004, 2005 and 2008 - Volvo S60 2.4 in 2004, 2005, 2006, 2007 and 2008 - Volvo S60 2.4 in 2004, 2005 an Volvo S60 2.4 140 hp B5244S2, made / sold in 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.0 T 180 hp B5204T5, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.0 T 180 hp B5204T5, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.0 T 180 hp B5204T5, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.0 T 180 hp B5204T5, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - Volvo S60 2.3 T 5 250 hp B5234T3, made / sold in 2000, 2001, 2002, 2003 and 2004 - 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