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Sauder mates bed assembly instructions

Model Number: 5321340EBLSKU(s): 810388361 Specifications Model number: 5321340EBL 76.38"W x 40.31"D x 13.75"H Material: Engineered wood Product weight: 112.6 lbs. Weight limit: 300 lbs. Assembly required Features Includes 1 - storage bed Support frame insert eliminates the need for a box spring 2 - Drawers for storage Silver finish drawer pulls constrast against a rich espresso brown Bed supports most twin mattresses, (sold separately) Pairs with the Andover Oak twin headboard, (sold separately) Part of the Andover Oak bedroom furniture collection, (sold separately) Headboard and other accessories not included as shown Assembly sauder.com You won't just fall in love with it. You'll fall asleep in it. Mates Bed Shoal Creek Collection | Model 411222 NOTE: THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION. Need help? Visit Sauder.com to view video assembly tips or chat with a live rep. Prefer the phone? Call 1-800-523-3987. Share your journey! PLEASE READ AND KEEP FOR FUTURE REFERENCE. Table of Contents Part Identification 2-3 Hardware Identification Assembly Steps Assembly Tools Required No. 2 Phillips Screwdriver Tip Shown Actual Size 4 5-20 Hammer Français 21-23 Español 24-26 Warranty Not actual size Skip the power trip. This time. 27 Now you know our ABCs. Part Identification à While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other.Part Identification A2 A2 J2 B3 E3 I3 J2 J2 C3 G3 J2 B3 H3 D212 E3 D476 D477 B30 D213 M65 S D212 D477 D476 B30 D213 www.sauder.comHardware Identification à Screws are shown actual size. You may receive extra hardware with your unit.Look for this icon. It means a video assembly tip is available at www.sauder.com/services/tips Step 1 à à Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor. Scan this QR code or go to this address: to watch a video on how to assemble your unit. Push fourteen HIDDEN CAMS (1F) into the UPRIGHT (C3), DRAWER BRACES (M65), and PANELS (G3, H3, and I3). Then, insert the metal end of a CAM DOWEL (2F) into each HIDDEN CAM.Step 2 à à Fasten a CABINET RIGHT (40CA) and a CABINET LEFT (40CB) to the ENDS (E3). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #3. Remember: Righty tighty. Lefty loosey. NOTE: After you attach the CABINET RAILS, the ENDS will be labeled RIGHT END and LEFT END. This END (E3) will now be called the RIGHT END (E3).Step 3 à Fasten the remaining CABINET RIGHT (40CA) and CABINET LEFT (40CB) to the UPRIGHT (C3). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #3. Roller end 3S 1 Finished edge 2 GOLD 5/16" FLAT HEAD SCREW (4 used in this step) 3 S H urf ID a D ce E w N i C th A M S 4 C3 1 2 3 Roller end 4 www.sauder.comStep 4 à Fasten the BOTTOM SUPPORTS (B3) to the ENDS (E3). Use eight SILVER 1-1/8" FLAT HEAD SCREWS (10S). à Fasten the SMALL SLATS (J2) to the BACK PANEL (I3) and UPPER FRONT PANEL (G3). Use twelve SILVER 1-1/8" FLAT HEAD SCREWS (10S). à NOTE: Use the exact holes shown. Edge with no holes If the BOTTOM SUPPORTS (B3) or SMALL SLATS (J2) have a finished surface, it should be facing up.Step 5 à First, fill the holes in a short edge of the BACK PANEL (I3) 1/4 to 1/2 full with GLUE (54M). Then, insert two WOOD DOWELS (15F) into the holes. Wipe away the excess GLUE. à Next, fill the holes in the other short edge of the BACK PANEL (I3) 1/4 to 1/2 full with GLUE. Then, insert two WOOD DOWELS (15F) into these holes. Wipe away the excess GLUE. à Now, fill the holes in the RIGHT END (E3) 1/4 to 1/2 full with GLUE. Be sure to fill the second and fourth holes from the rounded edge as shown.Step 6 à First, fill the hole in the short edge of the UPRIGHT (C3) 1/4 to 1/2 full with GLUE (54M). Then, insert a WOOD DOWEL (15F) into the hole. Wipe away the excess GLUE. à Next, fill the two holes in the other short edge of the UPRIGHT (C3) 1/4 to 1/2 full with GLUE. Then, insert two WOOD DOWELS (15F) into these holes. Wipe away the excess GLUE. à Now, fill the holes in the BACK PANEL (I3) 1/4 to 1/2 full with GLUE. Be sure to fill the second and fourth holes from the top edge as shown.Step 7 à First, fill the holes in the short edges of the FRONT PANELS (G3 and H3) 1/4 to 1/2 full with GLUE (54M). Then, insert two WOOD DOWELS (15F) into the holes. Wipe away the excess GLUE. à Fill the hole in the middle of the LOWER FRONT PANEL (H3) 1/4 to 1/2 with GLUE. Be sure to fill the hole closest to the unfinished edge. à Now, fill the holes in the RIGHT END (E3) 1/4 to 1/2 full with GLUE. Be sure to fill the second and fourth holes from the rounded edge as shown.Step 8 à Fill the holes in the LEFT END (E3) 1/4 to 1/2 full with GLUE (54M). Be sure to fill the second and fourth holes from the rounded edge as shown in the lower diagram. Maximum 210 degrees à Fasten the LEFT END (E3) to the FRONT PANELS (G3 and H3) and BACK PANEL (I3). Tighten four HIDDEN CAMS. Wipe away the excess glue. Minimum 190 degrees à NOTE: Be sure the WOOD DOWELS in the PANELS insert into the holes in the LEFT END. Arrow ! Caution Inspect the parts thoroughly before assembling.Step 9 à NOTE: This step is a different view, looking at the bed from the back side. à Fasten the SUPPORT BRACKET (11B) to the UPRIGHT (C3). Use two BLACK 9/16" LARGE HEAD SCREWS (1S). 11B 11B 1S BLACK 9/16" LARGE HEAD SCREW (2 used in this step) C3 VIEW FROM THE BACK SIDE OF THE BED www.sauder.comStep 10 à Using your hammer, gently tap twelve SUPPORT PINS (4R) into the center holes in the DRAWER FRONTS (S and T) and DRAWER BACKS (D476). Don't worry. It isn't Rome. This can be built in a day. (12 used) 4R S T D476 D476 Page 14 411222 www.sauder.comStep 11 1 2 T With the palm of your hand, tap the DRAWER BOTTOM down into the groove. D213 Push down 8G D212 B30 UN FIN ISH D212 ED T 1S BLACK 9/16" LARGE HEAD SCREW (8 used in this step) à Pull the DRAWER FRONT BRACKETS (8G) apart and slide them into the grooves in the DRAWER SIDES (D212 and D213). You may need to gently tap them in with a hammer. à NOTE: The DRAWER FRONT BRACKETS are marked "RH" and "LH" for easy identification.Step 12 à Fasten the DRAWER RIGHT (40CC) to the DRAWER RIGHT SIDE (D212) and the DRAWER LEFT (40CD) to the DRAWER LEFT SIDE (D213). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #4. à Repeat this step for the other drawer. Roller end 1 2 4 3 D213 Roller end D212 1 2 4 3 (4 screws per drawer) 3S GOLD 5/16" FLAT HEAD SCREW (8 used in this step) Page 16 411222 www.sauder.comStep 13 à Slide a DRAWER DIVIDER (D477) into the SUPPORT PINS on the LEFT DRAWER FRONT (T) and DRAWER BACK (D476). à Fasten two PULLS (31K) to the LEFT DRAWER FRONT (T). Use four SILVER 5/8" MACHINE SCREWS (15S). à Repeat this step for the other drawer. Want options? Customize your item with add-on hardware kits available on sauder.com. Finished edge 15S SILVER 5/8" MACHINE SCREW (8 used for the PULLS) D477 D476 31K T 31K www.sauder.comStep 14 à If you purchased the 411905 Headboard, assemble that unit now. The Headboard attachment will be shown in the 411905 Headboard instruction book. à NOTE: The diagrams are shown below for the 411905 Headboard on the left or right of your Mates Bed. 411905 HEADBOARD on the right 411905 HEADBOARD on the left Page 18 411222 www.sauder.comStep 15 à Fasten the BOTTOMS (A2) to the BOTTOM SUPPORTS (B3), UPRIGHT (C3), and SMALL SLATS (J2). Use ten BROWN 1-5/8" FLAT HEAD SCREWS (55S). Hey! It's starting to look like something! 55S BROWN 1-5/8" FLAT HEAD SCREW (10 used in this step) A2 B3 J2 J2 C3 A2 B3 www.sauder.comStep 16 à To insert the drawers into your unit, tip the front of the drawer down and drop the rollers on the drawer behind the rollers on the unit. Lift the front of the drawer up and slide it into the unit. à To make adjustments to the drawer, loosen the SCREWS in the DRAWER FRONT BRACKETS, make needed adjustments, and tighten the SCREWS. à This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry. And to celebrate, why not share your success story? 30 lbs.Modèle 411222 Utilisez les instructions d'assemblage en français avec les schémas étape par étape du manuel d'instruction en anglais. Chaque étape en français correspond à la même étape en anglais. La pièce devant être attachée à l'élément est représentée en gris sur les schémas de chaque étape pour plus de précision. Comparer la "Liste de pièces" ci-dessous avec la "PART IDENTIFICATION" du manuel en anglais pour vous familiariser avec les pièces avant l'assemblage.ÉTAPE 1 ÉTAPE 5 (SUITE) Ne pas serrer les EXCENTRIQUES ESCAMOTABLES dans cette étape. Attention Risque des dégâts ou blessures. Les EXCENTRIQUES ESCAMOTABLES doivent être serrés à bloc. Les EXCENTRIQUES ESCAMOTABLES que ne sont pas serrées à bloc peuvent desserrer et les pièces peuvent séparer. Assembler l'élément sur un sol à moquette ou sur le carton vide pour éviter d'endommager l'élément ou le sol.ÉTAPE 8 ÉTAPE 12 Remplir les trous dans l'EXTREMITÉ GAUCHE (E3) de 1/4 à 1/2 pleins de COLLE (54M). S'assurer de bien remplir les deuxième et quatrième trous du chant arrondi comme l'indique le schéma inférieur. Fixer le TIROIR DROIT (40CC) au CÔTÉ DROIT DE TIROIR (D212) et le TIROIR GAUCHE (40CD) au CÔTÉ GAUCHE DE TIROIR (D213). Utiliser quatre VIS TÊTE PLATE 8 mm DORÉES (3S) à travers les trous n° 1 et n° 4. Fixer l'EXTREMITÉ GAUCHE (E3) aux PANNEAUX AVANT (G3 et H3) et au PANNEAU ARRIÈRE (I3).Modelo 411222 Use estas instrucciones de ensamble en español junto con las figuras paso-a-paso provistas en el folleto inglés. Cada paso en español corresponde al mismo paso en inglés. Se destacan las figuras de cada paso con una tonalidad oscura para mostrar precisamente cual parte se debe montar a la unidad. Compare la "Lista de Part" abajo con la "Part Identification" en el folleto en inglés para familiarizarse con Las partes de ensamblaje.PASO 1 PASO 5 (CONTINUACIÓN) No apriete los EXCÉNTRICOS ESCONDIDOS en este paso. Precaución Riesgo de daños o heridas. Los EXCÉNTRICOS ESCONDIDOS deben apretarse completamente. Los EXCÉNTRICOS ESCONDIDOS que no se aprieten completamente se aflojarán y las partes pueden separarse. Ensamble la unidad sobre un piso alfombrado o sobre el cartón vacío para evitar rayar la unidad o el piso. PASO 8 PASO 12 Llene los agujeros del EXTREMO IZQUIERDO (E3) hasta 1/4 a 1/2 con PEGAMENTO (54M). Asegúrese de llenar los agujeros segundo y cuarto del borde redondeado como se muestra en el diagrama inferior. Fije el CAJÓN DERECHO (40CC) al LADO DERECHO DE CAJÓN (D212) y el CAJÓN IZQUIERDO (40CD) al LADO IZQUIERDO DE CAJÓN (D213). Utilice cuatro tornillos DORADOS de cabeza PERDIDA de 8 mm (3S) a través de los agujeros No. 1 y No. 4.5-YEAR LIMITED WARRANTY 1. Sauder Woodworking Co. (Sauder®) provides limited warranty coverage to the original purchaser of this product for a period of five years from the date of purchase against defects in materials or workmanship of Sauder furniture components. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. 2.Dear Valued Customer: So, how did it go? Thanks so much for choosing Sauder® furniture. I hope the purchase and assembly process was a positive experience and you feel good about the furniture you just built. If you need assistance or want to learn more, please contact our award-winning, Ohio-based customer service team at 800-523-3987 or Sauder.com. Set a world record for speed? Feeling good about yourself? Nice. Get social with it on any of these quality share sites.Page 2Part Identifi cation411222www.sauder.com/servicesPage 3A2A2B3B3C3G3B30B30STH3D476D477D477D476E3I3D212D212D213D213J2J2J2M65M65Page 3Table of Contents Assembly Tools RequiredHammerNot actual size No. 2 Phillips ScrewdriverTip Shown Actual SizeSkip the power trip.This time.Part Identifi cationHardware Identifi cationAssembly StepsFrançaisEspañolWarranty2-345-2021-2324-2627411222 www.sauder.com/servicesPage 2Now you knowour ABCs.Part Identifi cation à While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identifi cation to help identify similar parts.A2 BOTTOM (2)B3 BOTTOM SUPPORT (2)B30 DRAWER BOTTOM (2)C3 UPRIGHT (1)M65 DRAWER BRACE (2)D212 DRAWER RIGHT SIDE (2)D213 DRAWER LEFT SIDE (2)D476 DRAWER BACK (2)D477 DRAWER DIVIDER (2)E3 END (2)G3 UPPER FRONT PANEL (1)H3 LOWER FRONT PANEL (1)I3 BACK PANEL (1)J2 SMALL SLAT (4)S RIGHT DRAWER FRONT (1)T LEFT DRAWER FRONT (1)Page 4Register your new product onlineFor immediate service, our website is available 24 hours per day, seven days per week, to order replacement parts, access assembly tips, register your product and view Sauder products. www.sauder.comCustomer Services in United States and Canada Monday through Friday ~ 9 a.m. to 5:30 p.m. ET (except holidays) 1-800-523-3987Dear Valued Customer:Thanks so much for choosing Sauder® furniture. I hope the purchase and assembly process was a positive experience and you feel good about the furniture you just built. If you need assistance or want to learn more, please contact our award-winning, Ohio-based customer service team at 800-523-3987 or Sauder.com.My grandfather, Erie Sauder, founded the company in 1934 and later invented and patented the first commercially successful ready-to-assemble tables. We strive to hold true to his core values of innovation, integrity, servanthood and stewardship. Sauder products are made with environmentally responsible materials and world-class manufacturing processes. Our 2,000+ dedicated employees in Archbold, Ohio, along with our global manufacturing partners, are committed to providing you furniture with great value, style and quality. From our family to you. Enjoy!Kevin J. SauderPresident/CEOSo, how did it go? Set a world record for speed? Feeling good about yourself? Nice. Get social with it on any of these quality share sites.General Conformity Certificatel. This certifi cate applies to the Sauder Woodworking Product identifi ed by this Instruction Book.2. This certifi cate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).3. This product is manufactured by: Sauder Woodworking Company 502 Middle St. Archbold, OH 43502 419-446-27114. Date of Manufacture: _____ And don't forget to rate and review your piece at Sauder.com in the product detail page. FREE SHIPPING on all orders! Save 20% on select items - code BTS20 data-link=#/shop/back-to-school data-bgcolor=#FF7384 data-slide=2 style=:#FFFFFF; font-family:'droid-sans', Arial, sans-serif; cursor:pointer;>Back-to-School Bash Commercial Office furniture | NEW! Click here to see opportunities! data-link=#/shop/back-to-school data-bgcolor=#FF7384 data-slide=4 style=:#f1f1f1; font-family:'droid-sans', Arial, sans-serif; cursor:pointer;>Job openings now! | APPLY

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